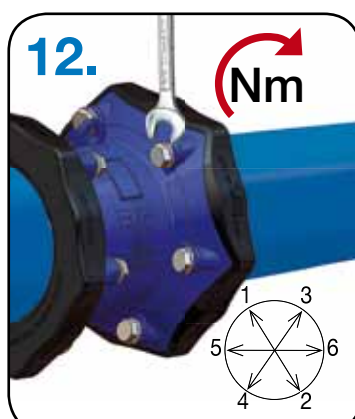
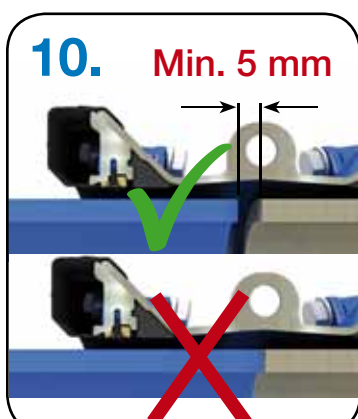
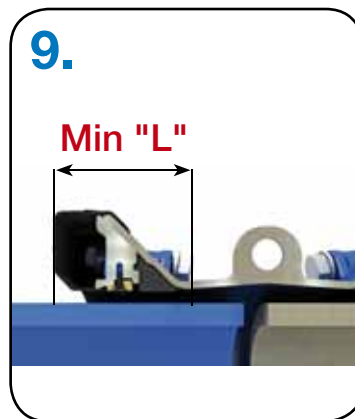
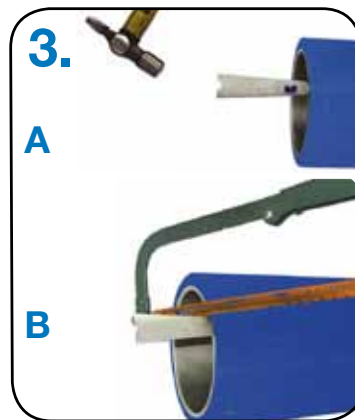
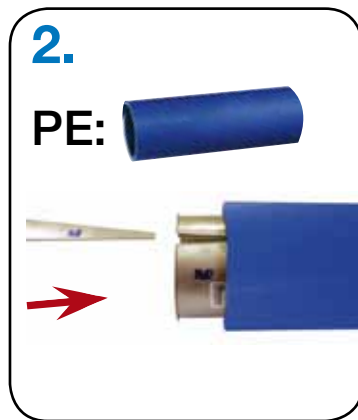


# AVK Supa Maxi™ Series 631/632/633/634/635

## Mounting instruction



## Mounting instruction

AVK Supa Maxi™ series 631/632/633/634/635



**CHECK!**



**AVK International A/S**

Bizonvej 1, Skovby · DK-8464 Galten  
Tel.: +45 8754 2100 · [www.avkvalves.com](http://www.avkvalves.com)

**Important:** If the coupling has been mounted on steel/iron/AC pipes, and you want to **reuse it on PE/PVC pipes**, the gunmetal grip segments (every second) must be replaced first.

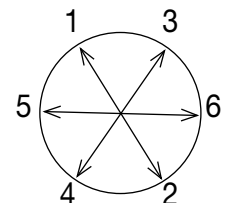
See separate mounting instruction for replacement of bracket/grip segments.

**Vigtigt:** Hvis koblingen har været monteret på rør af stål, støbejern, duktiljern eller asbestcement, og **ønskes genbrugt på PE- eller PVC-rør**, så skal messinggribetænderne først udskiftes.

Se separat montagevejledning for udskiftning af klemkrans/gribetænder.

## AVK Supa Maxi™ series 631/632/633/634/635

Min. bolt torques (Nm) and min. insertion depth ("L")



DN	Tolerance mm	Bolts no. x size x length	Nm Iron/steel*) pipes PN 10 / PN 16	Nm PE/PVC pipes PN 10 / PN 16	Nm AC pipes**) Max. PN 10	"L" min. mm
50	46-71	3 x M16 x 70 mm	60	60	50	89
65	69-91	3 x M16 x 70 mm	60	60	50	89
80	82-106	3 x M16 x 70 mm	80	80	60	88
100	104-133	4 x M16 x 75 mm	80	80	60	96
125	132-159	4 x M16 x 75 mm	100	100	80	88
150	159-188	4 x M20 x 95 mm	100	100	80	102
200	193-227	6 x M20 x 95 mm	120	120	90	116
225	224-257	6 x M24 x 95 mm	120	120	90	117
250	266-301	6 x M24 x 105 mm	140	140	110	117
300	314-356	8 x M24 x 105 mm	140	140	110	120

\*) For stainless steel pipes max. PN 10

\*\*) AVK provides no warranty when used on AC pipes since the AC pipe quality varies. We recommend to torque the bolts only until tightness has been achieved, checked in open trench.

\*) For rustfrie stålrør max. PN 10

\*\*) AVK giver ingen garanti for anvendelse på asbestcementrør, da kvaliteten på rørene varierer meget.

Vi anbefaler, at boltene kun tilspændes, indtil tæthed opnås, og at installationen kontrolleres i åben rørgrav.